

B2.3a List of small parts 1

Preliminary Note:

The quantities are based on the Lw. For the Ls partly smaller amounts are needed. The price difference of the small parts for both cookers is very low.

	Name of parts	Pop rivets			Distance sleeves			Woodscrews					
		Flat head										Round Head	
	Number >	1	2	3	4a	4b	5	6a	6b	7	8	9	10
Section of Construction Manual	Steps of assembly Measure > They do not correspond with the numbers of the sections	3x6	3x16	4x8	6x3,5	7x7	7x14	4x16	4.8x13	3,5x25	3,5x16	3,5x35	3,5x45
3	1 Fixing box-handles									4			
3	2 Riveting parts of outer box	46											
3	3 Mounting bimetal strip	1											
6	4 Screw box frame to outer box										32		
5	5 Screwing alloy strips to box frame							58					
7	6 Mounting metall glass frame										34		
7	7 Fixing bottom part	34											
7	8 Mounting glass frame handle												3
7	9 Mounting glass-frame hinges							9					
7	10 Mounting glass frame hinges to outer box			9									
8	11 Reinforcing reflecting cover		4										
8	12 Fitting plastic rings to refl. cover								5				
8	13 Fitting distance sleeve to reflector cover						1					1	
8	14 Assembling Reflecting cover		6										
8	15 Mounting reflector cover to glass frame	6		2									
8	16 Fitting angle plate to support		4										
8	17 Fixing supports to glass				2								2
8	18 Fixing stop of reflector support					1							
8	19 Fixing chain to the outer box			1									
8	20 Fixing chain to reflecting cover									1			
8	21 Fixing chain to the outer box											1	
8	22 Fixing glass frame support to LW				1								1
		87	14	11	3	1	1	67	5	5	66	2	6